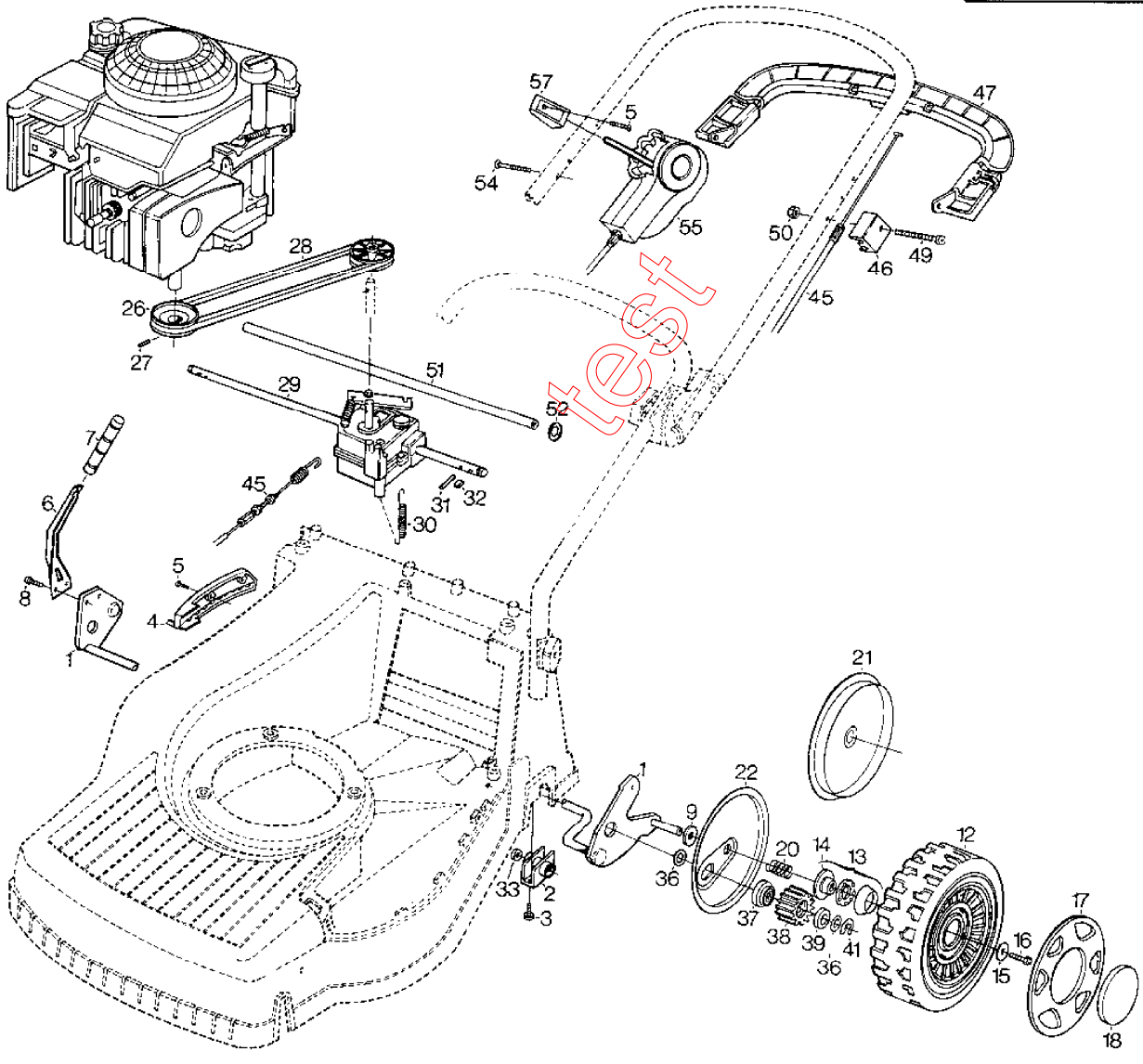
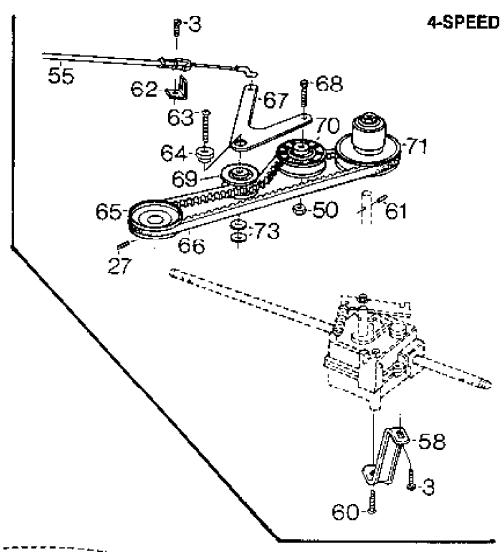
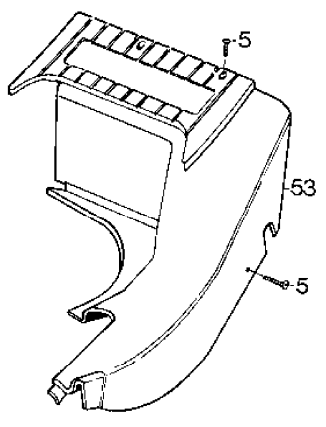


4-SPEED



Section: TURBO 480S-480SE TRANSMISSION VARIATOR

Pos.	Quantity	Spare part No	Description	Kit	Notes	New
		5212 5221				
		5213 5222				
	5211 5605 5223 5606					
1	1	1	1	1	1111-2808-01	Rear axle
2	2	2	2	2	1111-2814-01	Bushing
3	4	4	6	4	9947-0616-16	Screw
4	1	1	1	1	1111-2798-01	Height adj.quadrant
5	5	5	6	5	9838-9522-12	Screw
6	1	1	1	1	1111-2816-01	Height adj.lever
7	1	1	1	1	1111-2817-01	Lever knob
8	2	2	2	2	9946-0616-16	Screw
9	2				9699-0037-02	Washer
12	2	2	2	2	1111-2665-01	Wheel assy
13	1	1	1	1	1111-9047-01	.Ball bearing kit
14	2	2	2	2	1111-1184-01	. .Bearing cone
15	2	2	2	2	9699-0100-02	Washer
16	2	2	2	2	9946-0616-16	Screw
17	2	2	2		1111-2664-01	Hub cap
17				2	1111-2664-04	Hub cap-grey
18	2	2	2		1111-2676-01	Wheel cup
18				2	1111-2676-04	Wheel cup-grey
20	2	2	2	2	1111-2183-01	Spring
21	2				1111-2782-01	Wheel cover
22		2	2	2	1111-2561-01	Cover plate
26	1	1	1	1	1111-2915-01	Engine belt pulley
27	1	1	1	1	9910-0612-16	Set screw
28	1			1	1111-9061-01	V-belt
29	1	1	1	1	1111-3046-01	Transmission
29A	1	1	1	1	1111-3047-01	Belt pulley
30	1	1	1	1	1111-2822-01	Tension spring
31	2	2	2	2	1111-2382-01	Pin
32	2	2	2	2	1111-2827-01	Drive key
33	2	2	2	2	9404-0083-00	Seal ring
36	4	4	4	4	9695-0004-00	Washer
37	2	2	2	2	1111-2829-01	Lock washer
38	2	2	2	2	1111-3075-01	Pinion-plastic whee
39	2	2	2	2	1111-2830-01	Support washer
41	2	2	2	2	9652-0010-04	Snap ring
45	1	1	1	1	1111-2967-01	Clutch cable
46	1	1	1	1	1111-2969-01	Cable attachment
47	1	1	1	1	1111-2954-01	Control handle
49	1	1	1	1	9948-0660-16	Screw
50		1	2	1	9747-0631-02	Lock nut
51	1				1111-2924-01	Shaft
52	2				9675-0017-02	Lock washer
53	1	1	1		1111-2794-01	Cover-yellow
53				1	1111-2794-11	Cover-grey
54			2		9838-9540-12	Screw
55		1			1111-2971-01	Variator control
57		1			1111-2941-01	Knob
58		1			1111-2943-01	Bracket
60		1			9836-9540-12	Screw
61		1			9594-0026-00	Locating pin
62		1			1111-2469-01	Attachment
63		1			9943-0650-16	Screw
64		1			1111-2423-01	Spacer
65		1			1111-2433-01	Engine belt pulley
66		1			1111-9065-01	V-belt
67		1			1111-2942-01	Tension arm
68		1			9997-0625-16	Screw
69		1			1111-2747-01	Tension roller
70		1			1111-2746-01	Belt pulley
71		1			1111-3001-01	Variator assy
73			2		9699-0060-02	Flat washer